

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions
and listings of claims in the application:

Listing of Claims:

Claims 1-10 (cancelled)

Claim 11 (currently amended) Ball-and-socket joint having
a joint pin provided with a joint ball (1.1), a plastic joint
housing (2) into which is inserted a bearing shell (3) for
rotatable and tiltable support of the joint ball (1.1), and a
metal ring (4) to positively lock the bearing shell (3) within
the joint housing (2), the metal ring (4) having a radially
outwardly angled flange (4.2) that is embedded in the joint
housing (2), the metal ring (4) having and has a radially
inwardly bent end segment (4.3) located in an area of an
opening in the joint housing (2) that is provided for passage
of the joint pin (1), characterized in that whereby an inside
diameter of a cylindrical center part (4.1) of the metal ring
(4) corresponds to an outside diameter of the bearing shell
(3).

Claim 12 (cancelled)

Claim 13 (allowed) Ball-and-socket joint as claimed in
claim 24, characterized in that the flange (4.2) protrudes at
an approximately 90° angle from the cylindrical center part
(4.1) of the metal ring (4).

Claim 14 (previously added) Ball-and-socket joint as claimed in claim 11 characterized in that the cylindrical center part (4.1) of the metal ring (4) ends in an area of an equator (Ä) of the joint ball (1.1).

Claim 15 (cancelled)

Claim 16 (allowed) Ball-and-socket joint as claimed in claim 25 characterized in that the bearing shell (3) also includes a head-side area, facing away from the joint pin (1), that is provided with indentations (3.2) which extend parallel to a joint axis (L).

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Claim 17 (allowed) Ball-and-socket joint as claimed in claim 16 characterized in that the slits (3.1) and indentations (3.2) are formed in the bearing shell (3) so as to be mutually offset in circumferential direction.

Claim 18 (previously amended) Ball-and-socket joint as claimed in claim 11 characterized in that the joint housing (2) in the area of the opening is provided with a ring groove (2.1) that is adapted to receive a ball-side end of a sealing bellows (5).

Claim 19 (cancelled)

Claim 20 (allowed) Ball-and-socket joint comprising:

a joint pin having a joint ball;

a bearing shell for supporting the joint ball of the joint pin, the joint ball being rotatable and, to a limited extent, tilttable relative to the bearing shell;

a joint housing for supporting the bearing shell, the joint housing having an opening for receiving the bearing shell; and

a metal ring having a cylindrical portion, the cylindrical portion of the metal ring protruding from the opening of the joint housing and forming a passage receiving the bearing shell, an inside diameter of the metal ring comprising a guide surface for engaging and receiving an outside diameter of the bearing shell and for guiding the bearing shell into the joint housing, the metal ring also having a radially inwardly bent end segment for securing the bearing shell within the joint housing.

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Claim 21 (allowed) Ball-and-socket joint as claimed in claim 20 wherein the metal ring further includes a radially outwardly extending flange portion, the radially outwardly extending flange portion extending into and being embedded in the joint housing for anchoring the metal ring within the joint housing.

Claim 22 (allowed) Ball-and-socket joint as claimed in claim 21 wherein the joint ball has an equator, the radially outwardly extending flange portion of the metal ring extending

into the joint housing at a location near the equator of the joint ball.

Claim 23 (allowed) Ball-and-socket joint as claimed in claim 20 further including a sealing bellows, the joint housing includes a ring groove for receiving a portion of the sealing bellows, the ring groove being located radially outwardly of the cylindrical portion of the metal ring.

Claim 24 (allowed) Ball-and-socket joint having a joint pin provided with a joint ball (1.1), a plastic joint housing (2) into which is inserted a bearing shell (3) for rotatable and tilttable support of the joint ball (1.1), and a metal ring (4) to positively lock the bearing shell (3) within the joint housing (2), the metal ring (4) is embedded in the joint housing (2) and has a radially inwardly bent end segment (4.3) located in an area of an opening in the joint housing (2) that is provided for passage of the joint pin (1), characterized in that an inside diameter of a cylindrical center part (4.1) of the metal ring (4) corresponds to an outside diameter of the bearing shell (3), the metal ring (4) having a radially outwardly angled flange (4.2) that is extrusion-coated with material of the joint housing (2).

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Claim 25 (allowed) Ball-and-socket joint having a joint pin provided with a joint ball (1.1), a plastic joint housing (2) into which is inserted a bearing shell (3) for rotatable and tilttable support of the joint ball (1.1), and a metal ring

(4) to positively lock the bearing shell (3) within the joint housing (2), the metal ring (4) is embedded in the joint housing (2) and has a radially inwardly bent end segment (4.3) located in an area of an opening in the joint housing (2) that is provided for passage of the joint pin (1), characterized in that an inside diameter of a cylindrical center part (4.1) of the metal ring (4) corresponds to an outside diameter of the bearing shell (3), the bearing shell (3) includes a pin-side area that is provided with slits (3.1) which extend up to an area of an equator (\ddot{A}) of the joint ball (1.1).

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Claim 26 (previously added) Ball-and-socket joint as claimed in claim 11, characterized in that the metal ring (4) protrudes outwardly of the plastic joint housing (2) such that the radially inwardly bent end segment (4.3) is spaced away from the joint housing (2) in the area of the opening of the joint housing (2), the radially inwardly bent end segment (4.3) securing the bearing shell (3) in the joint housing (2).